

8 7 6 5 4 3 2 1

D

D

C

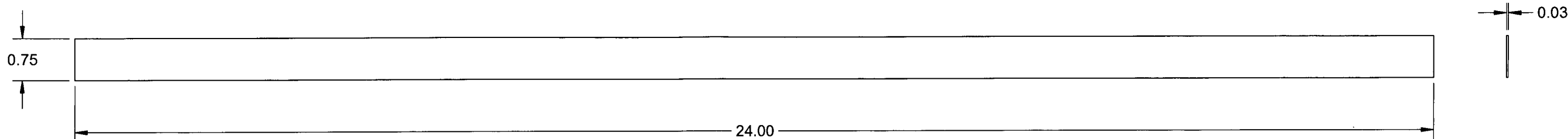
C

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D5179-1 DOUBLER

RELEASED

2015 APR 30

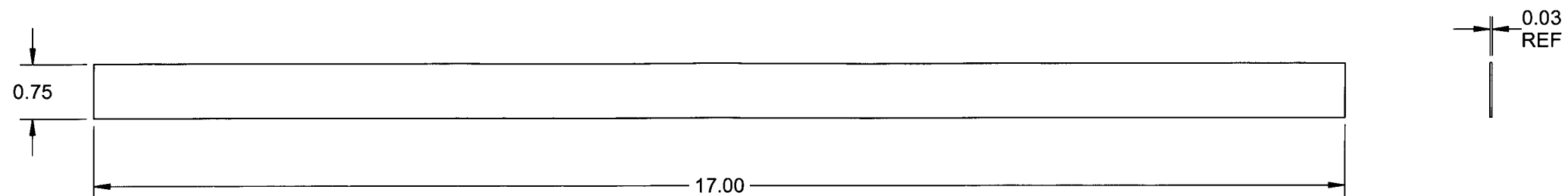
ECN 15-527

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032"
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.0.32
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI044 6.1
 - 7) WEIGHT: 0.06 lbs

APPROVED

A	NEW ISSUE		VS	14.10.27
REV.	DESCRIPTION		BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AK			
CHECKED	RF	DRAWING NO.		REV. A
MFG. APPR.	DD	D5179		SHEET 1 OF 2
APPROVED	HS	TITLE		SCALE
DE APPR.	DS	DOUBLER		NTS
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8 7 6 5 4 3 2 1



D5179-3 DOUBLER

RELEASED
2015 APR 30 *qp*

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032"
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.0.32
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI044 6.1
 - 7) WEIGHT: 0.04 lbs

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AK		
	CHECKED	RF	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5179	SHEET 2 OF 2
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS <i>[Signature]</i>	DOUBLER	NTS
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